



## Declaration of Performance Small Diameter Pipes DN225 – DN675

This Declaration of Performance relates to **UNREINFORCED** Pipes, Rockers and Fittings of the following sizes:

- DN225
- DN300
- DN375
- DN450
- DN525
- DN600
- DN675

The intended use for these products is the conveyance of sewage, rainwater and surface water under gravity or occasionally at low head of pressure, in pipelines that are generally buried.

The products are manufactured by:

**Condron Concrete Ltd**  
Arden Road  
Tullamore  
Co Offaly.

The Companies authorized representative who is contactable at the above address is:

**B. Spollen – Technical Manager.**

The system of assessment and verification of constancy of performance of the product is:

**System 4.**

The above products are covered by:

**IS EN 1916 : 2002**

Essential Characteristic	Performance	Harmonised technical specification
Dimensional tolerances relevant to joints	Annular Gap: - 2.5mm to + 2.5mm & - 3mm to + 3mm (max)	IS EN 1916:2002 cl.4.3.3.2 & 4.3.4.1
Crushing strength	Strength class 120	IS EN 1916:2002 cl.4.3.5
Longitudinal bending strength	Dimensionally adequate	IS EN 1916:2002 cl.4.3.6
Water tightness	No leakage of joint or pipe at 50kPa (0.5 bar) internally	IS EN 1916:2002 cl.4.3.7
Durability	Adequate for normal serviceability conditions	IS EN 1916:2002 cl.4.3.9

The performance of the products listed above is in conformity with the declared performance tabulated above.

The declaration of performance is issued under the sole responsibility of the manufacturer stated above. Signed for and on behalf of the manufacturer by:

**B. Spollen – Technical Manager**

**21<sup>st</sup> June 2013**